

IN THE CLAIMS:

Please **AMEND** the claims as follows:

1. (Currently Amended) A method of producing silicon single crystals which comprises employing;
~~in the step of:~~

pulling up a the silicon single crystal in the Czochralski method, with a cooling rate of not less than
7.3 °C/min in the single crystal temperature range of 1200-1050°C₁

wherein the single crystal has an oxygen concentration of not less than 12×10^{17} atoms/cm³ (ASTM
'79 value), and the single crystal is not nitrogen doped.

2. (Currently Amended) A method of producing silicon single crystals which comprises employing;
~~in the step of:~~

pulling up a the silicon single crystal in the Czochralski method, with a cooling rate of not less than
7.3°C/min in the single crystal temperature range of 1200-1050°C₁; and then

cooling the single crystal at a cooling rate of not more than 3.5°C/min in the single crystal
temperature range of 1000-700°C₁

wherein the single crystal has an oxygen concentration of not less than 12×10^{17} atoms/cm³ (ASTM
'79 value), and the single crystal is not nitrogen doped.

3. (Canceled)

4. (Currently Amended) A method of manufacturing epitaxial wafers which comprises allowing:
forming an epitaxial layer to grow on the surface of a silicon wafer sliced from a silicon single crystal
produced by the Czochralski method by employing with a cooling rate of not less than 7.3°C/min in the
single crystal temperature range of 1200-1050°C in the step of pulling up thereof.

wherein the single crystal has an oxygen concentration of not less than 12×10^{17} atoms/cm³ (ASTM
'79 value), and the single crystal is not nitrogen doped.

5. (Currently Amended) A method of manufacturing epitaxial wafers which comprises allowing:
forming an epitaxial layer to grow on the surface of a silicon wafer sliced from a silicon single crystal
produced by the Czochralski method by employing with a cooling rate of not less than 7.3°C/min in the
single crystal temperature range of 1200-1050°C; and then

cooling the single crystal at a cooling rate of not more than 3.5°C/min in the single crystal
temperature range of 1000-700°C in the step of pulling up thereof.

wherein the single crystal has an oxygen concentration of not less than 12×10^{17} atoms/cm³ (ASTM
'79 value), and the single crystal is not nitrogen doped.

6-7. (Canceled)

8. (Currently Amended) A method of producing silicon single crystals which comprises employing:
in the step of:

pulling up a silicon single crystal doped with 1×10^{12} atoms/cm³ to 1×10^{14} atoms/cm³ of nitrogen in the Czochralski method with:

cooling the silicon single crystal with a cooling rate of not more than 1.2°C/min in the single crystal temperature range of 1000-850°C,

wherein the single crystal has an oxygen concentration of not less than 12×10^{17} atoms/cm³ (ASTM '79 value).

29. (Currently Amended) A method of producing silicon single crystals which comprises ~~employing~~ in the step of:

pulling up a silicon single crystal doped with 1×10^{12} atoms/cm³ to 1×10^{14} atoms/cm³ of nitrogen in the Czochralski method, with a cooling rate of not less than 2.7°C/min in the single crystal temperature range of 1150-1020°C, and then

cooling the silicon single crystal at a cooling rate of not more than 1.2°C/min in the single crystal temperature range of 1000-850°C,

wherein the single crystal has an oxygen concentration of not less than 12×10^{17} atoms/cm³ (ASTM '79 value).

10. (Currently Amended) A method of producing silicon single crystals which comprises ~~employing~~ in the step of:

pulling up a silicon single crystal doped with 5×10^{13} atoms/cm³ to 1×10^{16} atoms/cm³ of nitrogen in the Czochralski method, with a cooling rate of not less than 6.5°C/min in the single crystal temperature range of 1150-800°C,

wherein the single crystal has an oxygen concentration of not less than 12×10^{17} atoms/cm³ (ASTM '79 value).

3/ 11. (Currently Amended) A method of producing silicon single crystals as claimed in any of Claims 7 to 10 ^{1 to 9} ~~8 to 10~~, wherein the single crystal has an oxygen concentration of not less than 4×10^{17} atoms/cm³ (ASTM '79).

12. (Canceled)

A/ 13. (Currently Amended) A method of manufacturing epitaxial wafers which comprises ~~allowing~~:
forming an epitaxial layer to grow on the surface of a silicon wafer sliced from a silicon single crystal doped with 1×10^{12} atoms/cm³ to 1×10^{14} atoms/cm³ of nitrogen as produced by the Czochralski method by employing; and then
cooling the epitaxial layer with a cooling rate of not more than 1.2°C/min in the single crystal temperature range of 1000-850°C in the step of pulling up thereof,
wherein the single crystal has an oxygen concentration of not less than 12×10^{17} atoms/cm³ (ASTM '79 value).

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14. (Currently Amended) A method of manufacturing epitaxial wafers which comprises allowing:

forming an epitaxial layer to grow on the surface of a silicon wafer sliced from a silicon single crystal doped with 1×10^{12} atoms/cm³ to 1×10^{14} atoms/cm³ of nitrogen as produced by the Czochralski method by employing with a cooling rate of not less than 2.7°C/min in the single crystal temperature range of 1150-1020°C; and then

cooling the epitaxial layer at a cooling rate of not more than 1.2°C/min in the single crystal temperature range of 1000-850°C in the step of pulling up thereof.

wherein the single crystal has an oxygen concentration of not less than 12×10^{17} atoms/cm³ (ASTM '79 value).

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15. (Currently Amended) A method of manufacturing epitaxial wafers which comprises allowing:

forming an epitaxial layer to grow on the surface of a silicon wafer sliced from a silicon single crystal doped with 5×10^{13} atoms/cm³ to 1×10^{16} atoms/cm³ as produced by the Czochralski method by employing with a cooling rate of not less than 6.5°C/min in the crystal temperature range of 1150-800°C in the step of pulling up thereof.

wherein the single crystal has an oxygen concentration of not less than 12×10^{17} atoms/cm³ (ASTM '79 value).

16. (Currently Amended) A method of manufacturing epitaxial wafers as recited in any of Claims 12 to 15 ~~13 to 15~~, wherein the silicon wafer sliced out has an oxygen concentration of not less than 4×10^{17}

atoms/cm³ (ASTM '79).

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